



# Cutting Stand TN-252 and Universal Cutter TN-201

*For the 3M™ Wheel Weight System TN-2000*

Safety and Set-Up Instructions

February 2007

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<b>Safety Statement</b>	<b>Read, understand and follow all safety information contained in these instructions prior to setup and operation of the 3M™ Cutting Stand TN-252 and the 3M™ Universal Cutter TN-201 for the 3M™ Wheel Weight System TN2000. Retain these instructions for future reference.</b>
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<b>Intended Use</b>	The wheel weight stand and cutter are intended for use in handling, feeding, measuring and cutting required lengths of 3M wheel weight coil stock for use in balancing automotive wheels. The system is used in a commercial environment by trained personnel.
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**The system must be set up and operated in the commercial automotive environment as intended. It has not been evaluated for other uses or locations.**

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## Safety

<b>EXPLANATION OF SIGNAL WORD CONSEQUENCES</b>	
 <b>WARNING:</b>	Indicates a potentially hazardous situation, which, if not avoided, could result in death or serious injury and/or property damage.
 <b>CAUTION:</b>	Indicates a potentially hazardous situation, which, if not avoided, may result in minor or moderate injury and/or property damage.

 <b>WARNING</b>
<p><b>To reduce the risks associated with sharp cutting blade, which, if not avoided, could result in serious injury:</b></p> <ul style="list-style-type: none"><li>▪ Prior to use, read, understand, follow and retain for future reference the safety information in these user instructions.</li><li>▪ Sharp edge (labels on the cutter).</li><li>▪ Do not use with a damaged or missing cutting blade guard.</li><li>▪ Always latch the cutter handles closed when not in use.</li><li>▪ Keep hands away from cutting area.</li><li>▪ Handle replacement cutter blades with care in replacement and disposal.</li></ul>

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## Safety

 <b>CAUTION</b>
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**To reduce the risks associated with impact, which, if not avoided, may result in minor or moderate injury and/or property damage:**

- Locate and operate the cutter tool and stand in an area where it will not be bumped into.
- Cutter stand foot pads must be bolted to the floor.
- Ensure the box holder set screws are secure prior to use.
- Ensure the upper stand-to-lower stand locking bolt is secure prior to use.
- Ensure the cutter is properly mounted to the upper stand and the fastener is secure prior to use.

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## Set-Up Instructions for 3M™ Cutting Stand TN-252 and 3M™ Universal Cutter TN-201

### Step 1

Bolt foot pads to floor.



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### Step 2

Adjust upper stand to desired height.



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### Step 3

Using set screws, adjust box holder to desired angle.

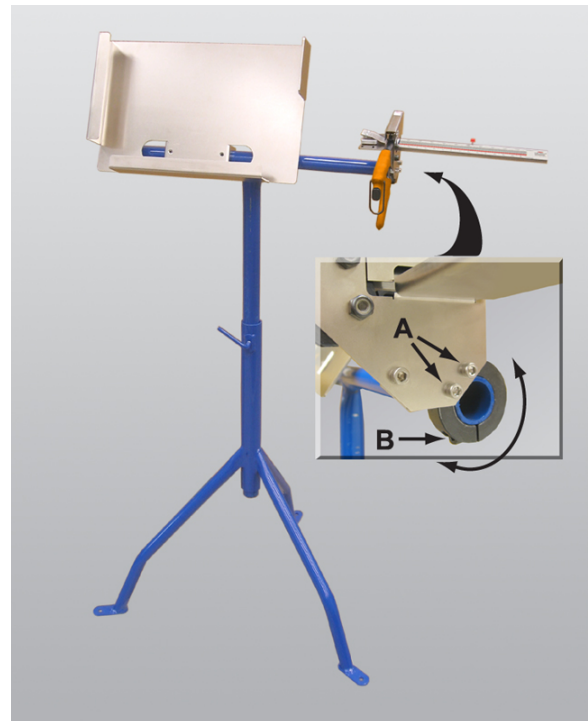


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### Step 4

Using cap screws provided (A), attach 3M Universal Cutter TN-201 to collar clamp.

Using collar clamp screw (B), adjust cutter to desired angle.



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### Step 5

Open wheel weight material box and place in box holder.

Thread material to the infeed side of the cutter.



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### **IMPORTANT!**

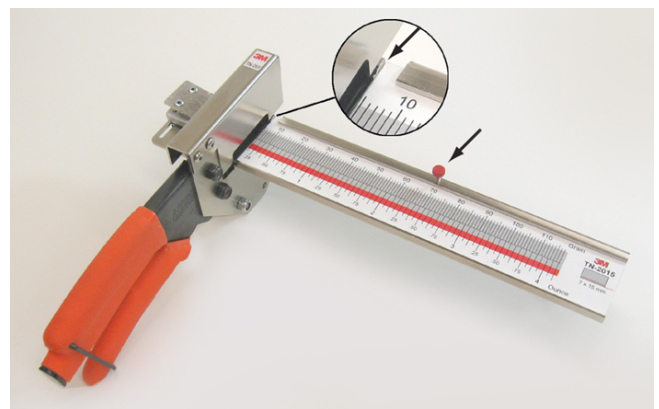
Match scale to material designator on box.



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### Step 6

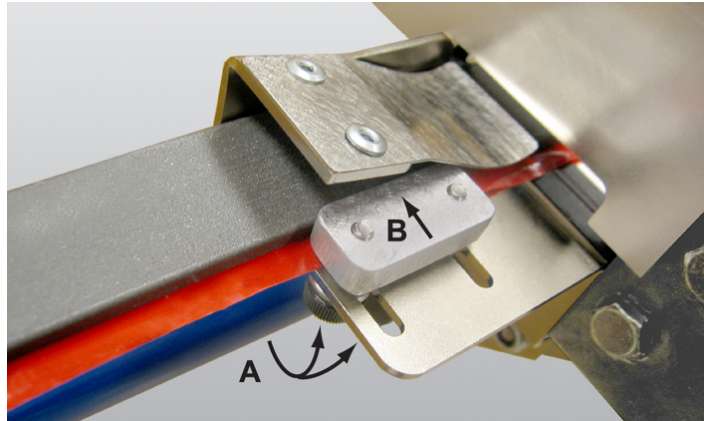
Position scale against stop on outfeed tray of cutter and secure in place with thumbscrew.



### Step 7

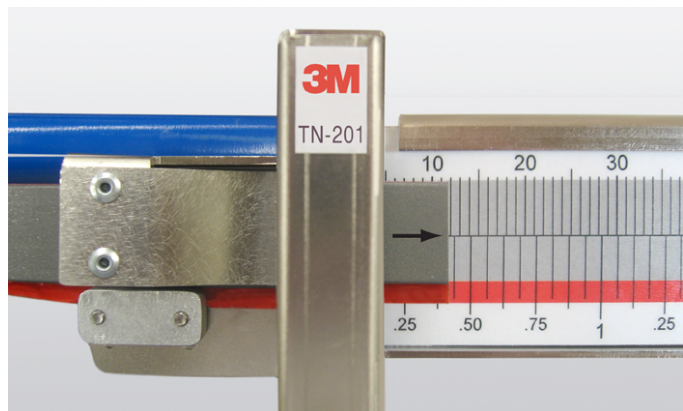
Using thumbscrews (A) on backside of guide, position guide (B) to create loose-fitting slot for material.

Extended liner will pass underneath guide.



### Step 8

Advance material to desired weight and cut.



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## 3M

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